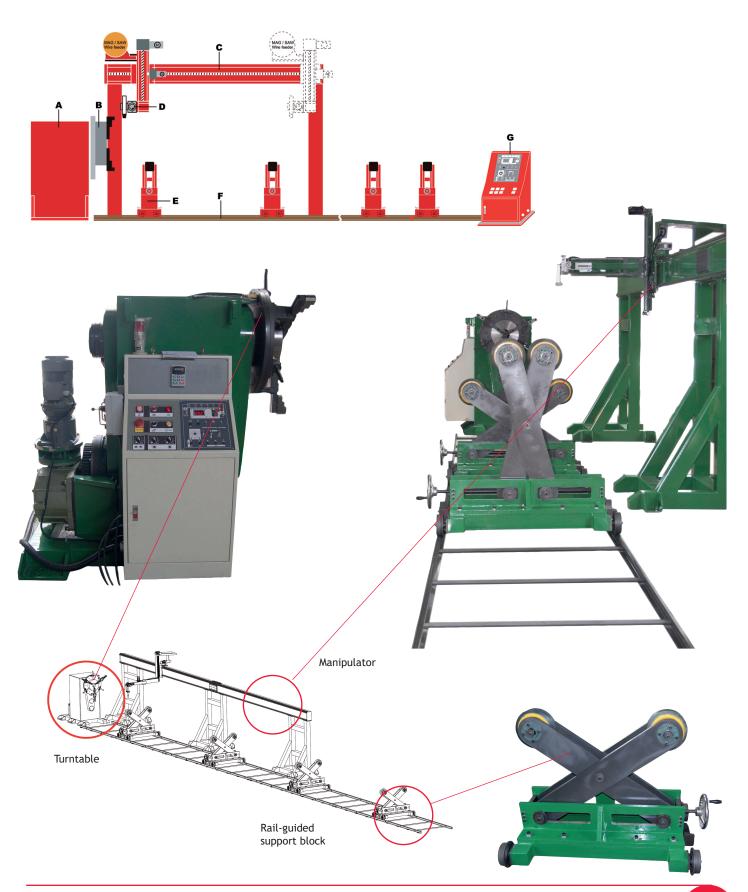


# We offer special solutions...

... from the planning to the finished system.



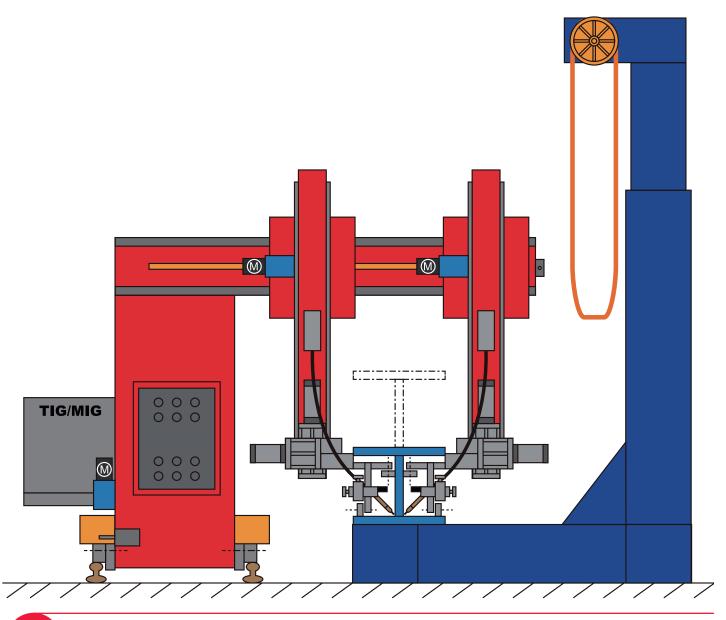
# We offer special solutions...

... from the planning to the finished system: Example H-beam

Model	LCT2-W02H14
Torch distance	0 - 200 mm
Distance workpiece/beam	1.400 mm
Max. load	1.500 kg
Movement speed	240 - 2.400 rpm
Beam load each	120 kg
Support stroke	100 mm (x-, y-, z-Axis)

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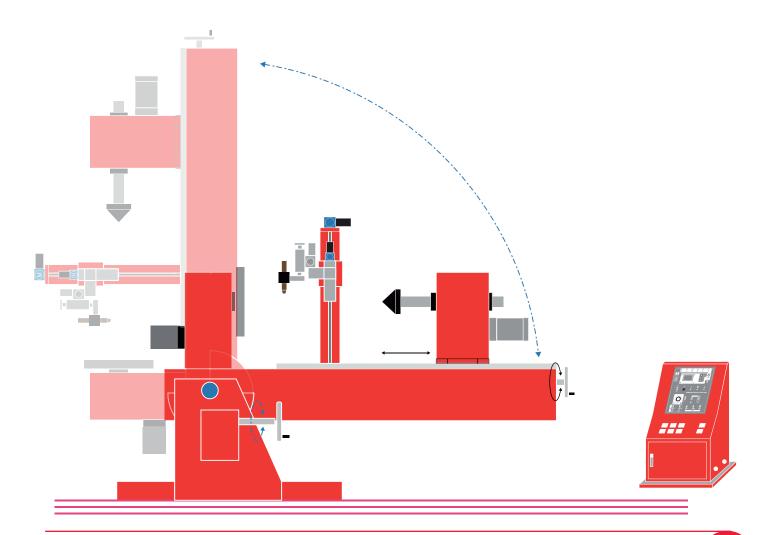
### We offer special solutions...

... from the planning to the finished system: Example circumferential weld

Model	AVPW-1400PH
Workpiece diameter	8 – 500 mm
Workpiece length	1 - 1.400 mm
Load capacity	150 kg
Rotating speed	0,07 - 6,0 rpm
Table diameter	500 mm
Hollow shaft	60 mm
AVC altitude control (Lift)	100 mm
Control	COM 2800

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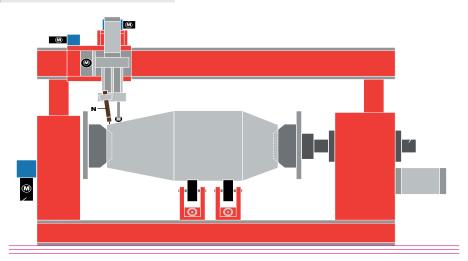
#### We offer special solutions...

... from the planning to the finished system: Example combined longitudinal and circumferential seam welding machines

Model	LRW-D12L12T1
Workpiece diameter	150 - 1200 mm
Workpiece length	400 - 1.200 mm
Rotating speed	0,1 - 1,0 rpm
Drive motor	DC400W/90V
Movement speed	800 mm/min
Torch	MIG Torch
Control	PLC

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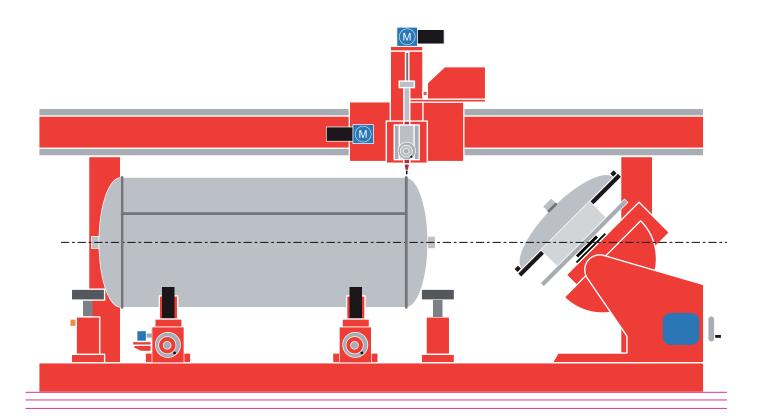
# We offer special solutions...

... from the planning to the finished system: Example combined longitudinal and circumferential seam welding machines

Model	LRP-D15L15T1
Workpiece diameter	250 - 1.000 mm
Workpiece length	400 - 3.000 mm
Load capacity	1.000 kg
Spin speed	180 - 1.800 mm/min
Torch movement speed	240 - 2.400 mm/min
Torch rotation	1,2 - 12 rpm
Loading boom	35 kg
Control	PLC

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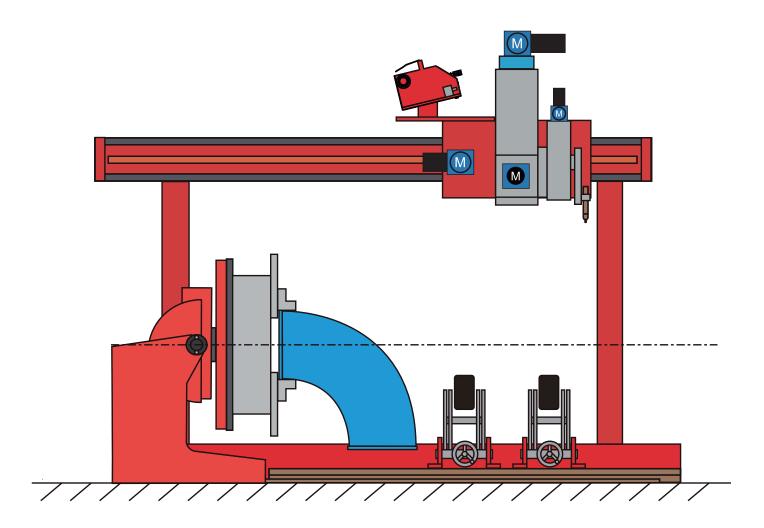
# We offer special solutions...

... from the planning to the finished system: Example combined longitudinal and circumferential seam welding machines

Model	LP-D15L30T
Workpiece diameter	80 - 1.500 mm
Workpiece length	400 - 3.000 mm
Load capacity	1.000 kg
Spinning speed	0,05 - 0,5 rpm
Torch movement speed	240 - 2.400 mm/min
Control	PLC

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#### We offer special solutions....

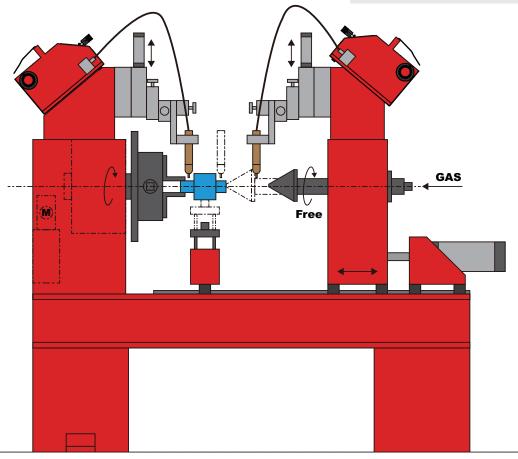
... from the planning to the finished system: Example Overlay welding machinery

Model	SPW-D15L60T2
Drive	DC100W/90V Motor
Welding current	300A/100%
Tablediameter	340 mm
Workpiecediameter	20 - 150 mm
Workpiecelength	150 - 600 mm
Max. Load	100 Kg
Rotation speed	0,5 - 5,0 RPM
Piercing hole	50 mm
Tailstock cylinder lift	150 mm
Hollow shaft	50 mm
PLC Controller	PLC controller

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Model	PLC controller with HMI Display
Power	AC380V / 50Hz /3-phase
Welder start	2-cycle, 4-cycle
Memory data	1-99
Overlap	0.0 - 60.0 sec.
Welding length	0,0 - 1,000 mm
Start arc timer	0,0 - 10,0 Sec.
Crater arc timer	0.0 - 10.0 Sec.
Table speed	0.5 - 5.0 rpm
Wire speed (Rightside)	0 - 2,000 mm/min.
Wire speed (Left side)	0 - 2,000 mm/min.



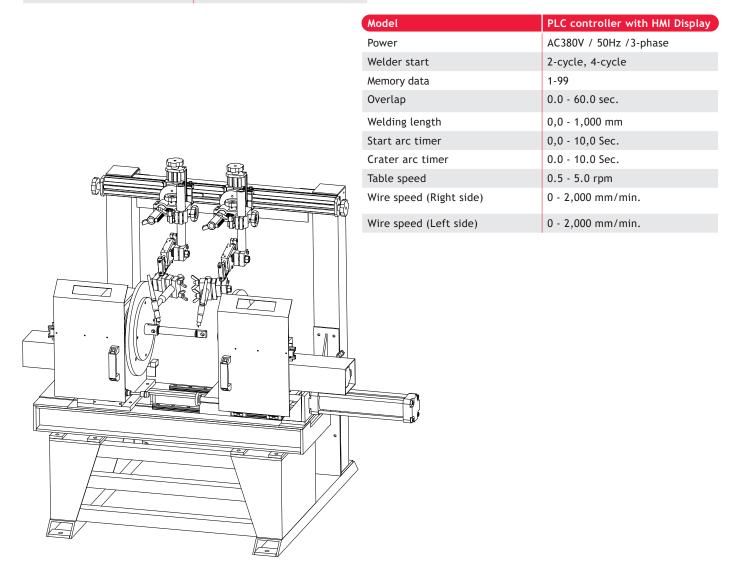
#### We offer special solutions...

... from the planning to the finished system: Example combined dual servo motor circular seam welding machines

Model	SHS2W-L03T2
Table diameter	340 mm
Workpiece diameter	15 - 100 mm
Workpiece length	0 - 300 mm
Max. load	100 kg
Rotation speed	0,12 - 12,0 RPM
Piercing hole	30 mm
Tailstock Cylinder lift	125 mm
Drive	AC400W Servo Motor
Drive Tailstock	AC400W Servo Motor
Controller	PLC controller with HMI Display

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### We offer special solutions...

... from the planning to the finished system: Example Screw hardface welding machine

Model	SCVW-D05H10T1
Workpiece diameter	80 - 500 mm
Workpiece length	0 - 1,000 mm
Load	100 kg
Table angle	-15° to 90°

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