

Control Systems

Control unit series for PRO turntables with HF protection

PLC-Control – One for all!

The integrated touchpad can control the following functions and save them:

- Right-/Left Running.
- Infinitely variable speed control.
- Welding torch on/off.
- Weld overlap
- Pneumatic control for automated welding.
- Spot welding and tack welding.

Additional functions:

- Regulation of gas pre- and postflow time
- Pneumatic control for trestle / support block
- With 99 memory cells

Touchscreen
also possible
separately on
the automation



Model PLC 1302	SPS
Supply voltage	230 V/50 Hz
HF-Protection	100 %
Start	Fußschalter
Item no.	02.30.80.10230

Model PLC 1801S	SPS (Control f. turntables w. servo motor)
Supply voltage	230 V/50 Hz
HF-Protection	100 %
Start	Footswitch
Item no.	02.30.80.10234

Model PLC 2101 SW	SPS
Supply voltage	230 V/50 Hz
HF-Protection	100 %
Start	Footswitch
Item no.	

Scope of delivery:
Foot switch

SIEMENS
Technologie

Note

Thermal Dynamics®
Plasma-Cutting Unit A40i CNC
and A60i CNC on page 42.

