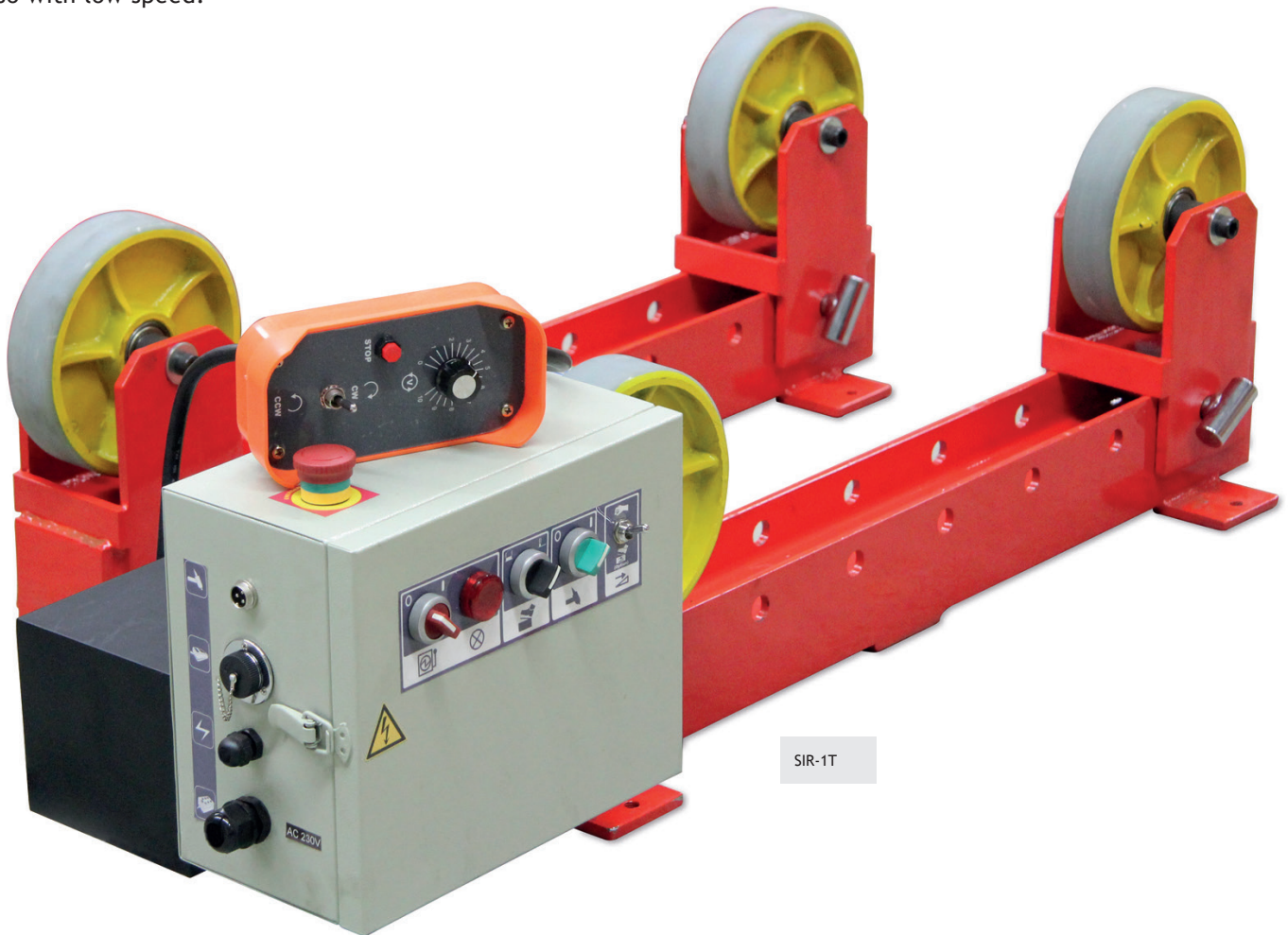


Turnrollers

Roller Block up to 3 t – SIR

Perfect girth welds

The SIR series covers many workpiece diameters. The distance between the rolls can be increased or reduced via plug connection. The strong drive unit allows a smooth and continuous turning movement also with low speed.



SIR-1T

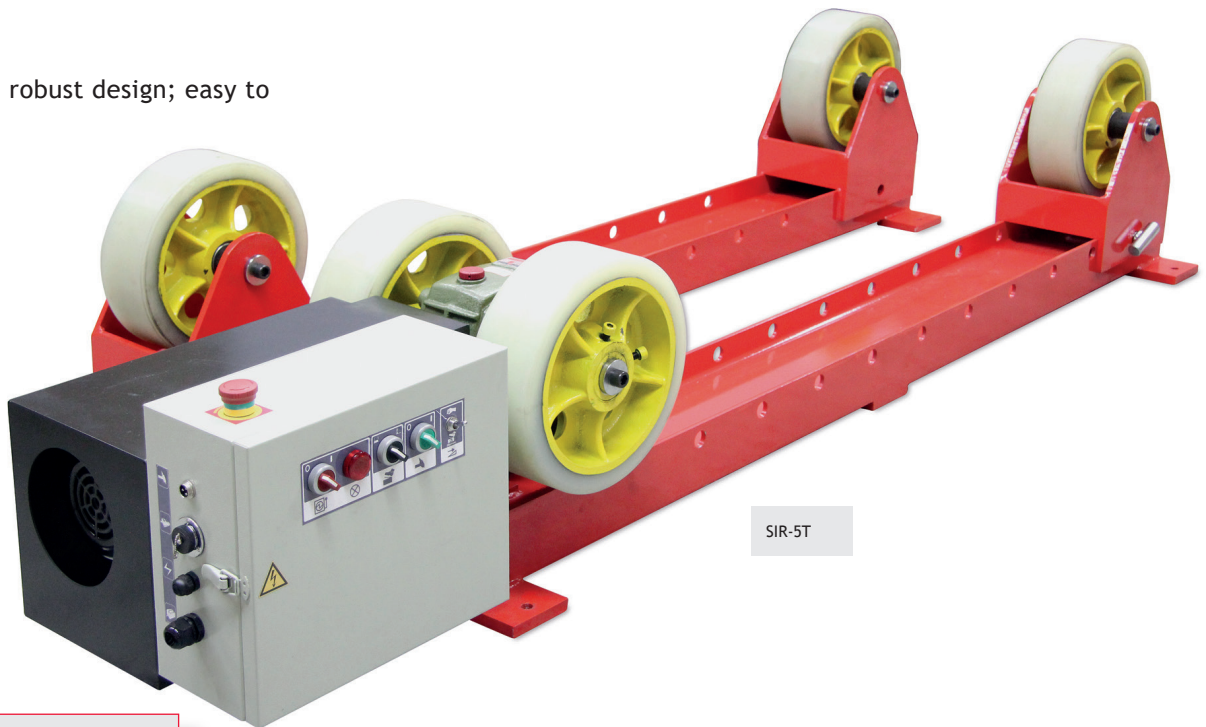
Model	SIR-1T	SIR-3T
Supply voltage	AC 230 V/50 Hz	AC 230 V/50 Hz
Max. load	1 t	3 t
Workpiece diameter	50 – 1.500 mm	150 – 2.000 mm
Roller speed	180 – 1.800 mm/min.	120 – 1.200 mm/min.
Roller size	200 x 50 mm	250 x 75 mm
Max. thermal loading	bis 80 °C	bis 80 °C
Weight	100 kg	154 kg
Measurements (LxW) mm	950 x 344	1.510 x 250 mm
Item no.	02.30.10.00110 (old: 71821160)	02.30.10.00130 (old: 71821161)

Turnrollers

Roller Block up to 3 t – SIR

Features

- Consisting of drive unit and idler unit.
- Smooth and continuous turning movement also at low speed.
- PU-rollers.
- Container diameter is fast and easily adjustable via plug connection.
- Hand-held remote control (3m) for the adjustment of speed and cw/ccw movement.
- Foot switch.
- Compact and robust design; easy to operate.



SIR-5T

Scope of delivery:

- 1 Control unit (integrated)
- 1 Foot switch
- 1 Cable remote control

Individual Solution

We configure your circular welding unit individually. Just give us a call:

+497331/3058-0

