## **Automation - Longitudinal Seams**

### Longitudinal Seam Welding Unit Model OL with SPS

#### Longitudinal Seam Welding Unit Model with SPS Control

The OL is a longitudinal welding bench for welding sheet metal and pipes. Now also available with PLC control and centre stop. The central control panel with digital display allows presetting of welding speed and welding length.

Which model you choose depends on your weld seam length. Because the Ol models are available for workpiece lengths from 460mm to 3060mm, or for workpiece diameters from 65mm to 1000mm.





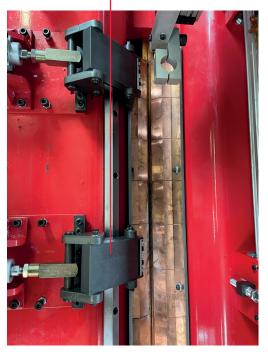
# **Automation - Longitudinal Seams**

### Longitudinal Seam Welding Unit Model OL with SPS

PLC control with HMI display



with middle stop







Welding process



Video Middle stop