# **Profi-Line Plasma**

# Plasma Cutting Unit Avalon 120 CNC

## Avalon 120 CNC

### Neat and reliable cutting

The Avalon 120 CNC is a light, handy plasma cutting unit with high cutting performance and top cutting quality. Its low weight makes it the ideal candidate for craft, workshop and industry.

For use as a CNC plasma cutting machine, the Avalon 120 CNC is equipped with a special interface. The Avalon 120 CNC can pierce holes up to 18 mm material thickness.

#### Features

- IGBT technology
- Microprocessor control system for excellent and dynamic arc characteristics
- CNC-connection interface
- HF-free arc starting system for increased reliability and low EMF exposure.
- Manual switch to activate the airflow to set the test air pressure without triggering the torch.
- Intelligent protection function protects the plasma torch from damage such as incorrect air pressure, missing consumables, overload of the pilot arc.

ModelAvalon 120 CNCInput power(V) $3-380/V 400V \pm 10\% /50/60Hz$ Rated input current $26 A$ Rated input power $10,4 KW$ Current adjustment range $20 A ~ 120 A$ No-load voltage $450 V$ Duty cycle $40^{\circ}$ C 10 min $90\% 120A$ $100\% 93A$ Max. Cutting thickness $Seel$ Max. Cutting thickness $Seel$ C-steel $\leq 45 mm$ thickness $Seel$ Current adjust $Seel$ Constrained $Seel$ Constrain
Rated input current26 contribut contractionRated input power26 ACurrent adjustment range10,4 KWCurrent adjustment range20 A ~ 120 ANo-load voltage450 VDuty cycle 40°C 10 min90% 120A 100% 93AMax. Cutting thicknessSMax. Cutting thicknessseelcontracting thicknessseelcontractin
Rated input power10,4 KWCurrent adjustment range20 A ~ 120 ANo-load voltage450 VDuty cycle 40°C 10 min90% 120A 100% 93AMax. Cutting thicknessSMax. Cutting thickness $\leq 0$ mmoptimal cutting thicknessC-steelC-steel $\leq 45$ mm
Current adjustment range20 A ~ 120 ANo-load voltage450 VDuty cycle 40°C 10 min90% 120A 100% 93AMax. Cutting thickness $\leq 20$ mmMax. Cutting thickness cross steel $\leq 60$ mmoptimal cutting thicknessC-steelC-steel $\leq 45$ mm
No-load voltage 450 V   Duty cycle 40°C 10 min 90% 120A   Max. Cutting thickness or CNC machines ≤20 mm   Max. Cutting thickness carbon steel ≤60 mm   optimal cutting C-steel ≤45 mm
Duty cycle 40°C 10 min 90% 120A   Max. Cutting thickness on CNC machines ≤20 mm   Max. Cutting thickness carbon steel ≤60 mm   optimal cutting C-steel ≤45 mm
100% 93A   Max. Cutting thickness on CNC machines   ≤20 mm   Max. Cutting thickness carbon steel   ≤60 mm   optimal cutting   C-steel   ≤45 mm
Max. Cutting thickness carbon steel ≤60 mm   optimal cutting C-steel ≤45 mm
optimal cutting C-steel ≤45 mm
thickness
thickness
Stainless steel ≤45 mm
Aluminum ≤36 mm
Copper ≤20 mm
Measurement (LxWxH)     660 x 240 x 445 mm
Protection class IP23
Insulation class H
Weight 24 kg
Cooling AF



#### Scope of delivery: 1 Earth cable

#### Optional for CNC mode:

Machine torch PTM-100 with coaxialcable /6 m

Machine torch PTM-100 with coaxialcablel /12 m

#### Optional accessories:

Hand torch PT-100 with coaxialcable/6 m

