

# Cold Wire Feeder

## TW-4 RAC2

With servodrive and 4 wire feed rollers

### Features

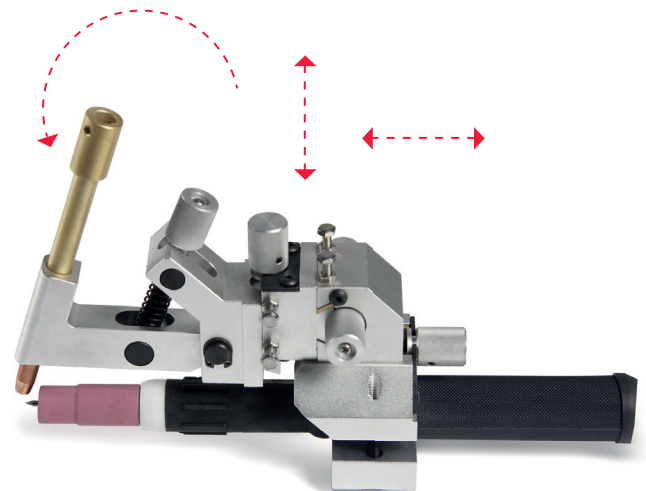
- Steady wire feeding thanks to 4 wire feed rollers.
- All types of welding wire (0,8 – 1,6 mm).
- Control panel easy to operate via short-travel key.
- Suitable for TIG and plasma TIG welding.
- Interface for torch included.
- 2 automatic programmes: for wire feeding and end crater (wire retracting movement, wire does not stick to workpiece).

### Scope of delivery

- 1 Wire feeder
- 1 Wire spiral AP 20, 2 m
- 1 Foot switch
- 1 Manually operated remote control



optional:  
Perfect holder for cold wire feeding.  
All 4 axes can be adjusted differently.



Model	TW-4RAC2
Supply voltage	230 Volt, 50 Hz
Wire speed	180 – 1800 mm/min
Wire diameter	0,8 – 1,6 mm
Delayed welding time	0,0 – 9,9 Sec.
Pause time welding time	0,0 – 9,9 Sec.
Pause time stop welding time	0,0 – 9,9 Sec.
End crater welding time	0,0 – 9,9 Sec. Pause
Welding start signal	2-cycle /4-cycle
Manual	Feeding/haul in
Motor brake	magnetic
HF protection	100%
Connecting length	1,5 meter
Item no.	02.09.02.00010 (old:71801117)
<b>Optional accessories</b>	<b>Item no.</b>
AP 3 Clamp mounting mach. torch.	02.09.04.01010 (old: 7180117230)
AP 20L Wire spiral	02.09.04.00012 (old: 7180117240)