

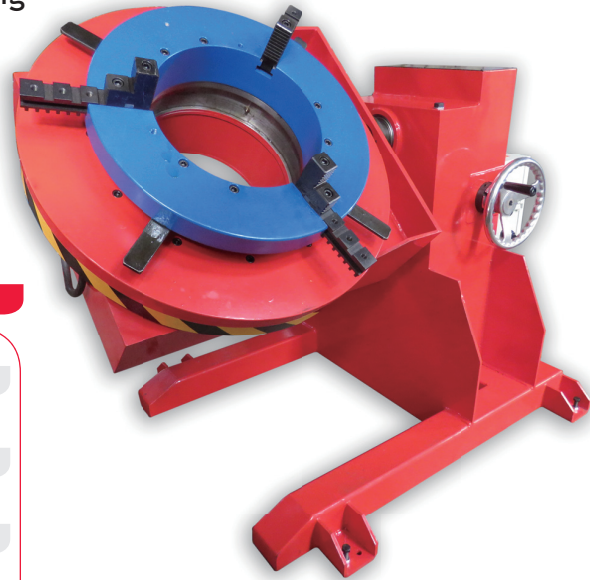
Turntables for tube machining

POS-365 TPM Welding Positioner

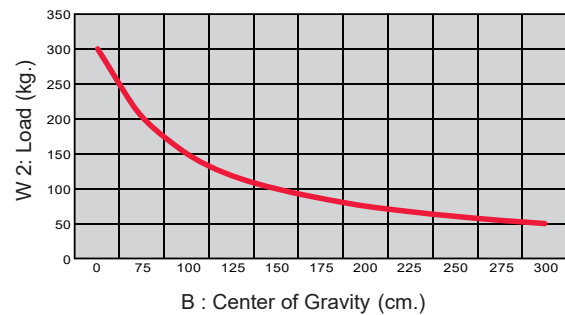
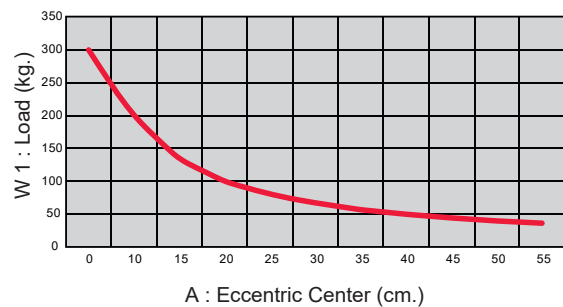
with 365 mm hollow shaft for tube machining

Features

- The POS-365 TPM welding positioner can be manually tilted at an angle of 0° to 360°.
- Start/Stop foot switch
- Direction of rotation selectable right/left
- Extremely large hollow shaft with 365 mm



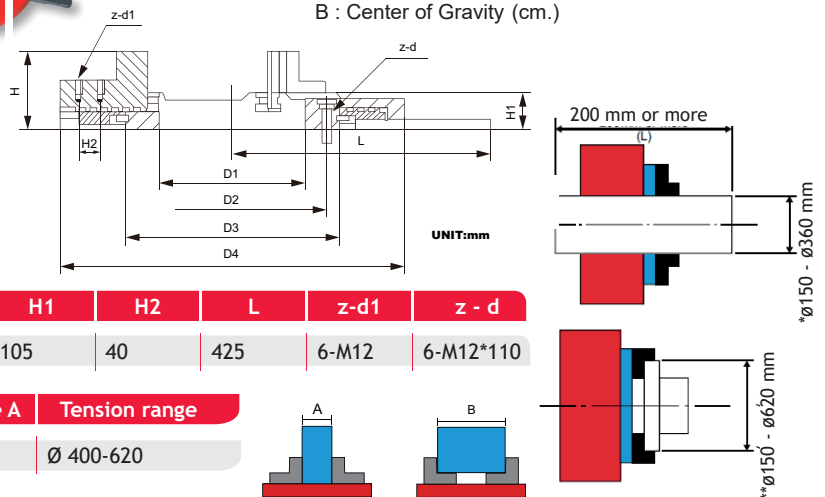
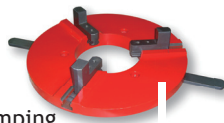
Model	POS-365 TPM
Supply voltage	AC230V / 8A / 50Hz / 1Ø
Welding current	300 A / 100%
Hollow shaft	365 mm
Pipe diameter*	150 - 360mm (*see picture on the right)
Workpiece diameter**	150 - 620 mm (**see picture on the rights)
Turntable diameter	830 mm
Pipe length	200 mm or more
Max. Load	300 kg
Torque	196,2 Nm
Turntable speed	0,2 - 2,0 RPM
Drive Motor	DC150W/90V DC Motor
Tilting range	0° - 360°
Tilt centre height	838 mm
Tilting moment	150 Kg.m
Tilt	manual
Table angle lock	Screw fixed
Remote control	Hand remote control Cable length 3 m
Chuck	RD-16X
Measurement (LxWxH)	ca. 1377x1000x 898 mm
Item no.	02.30.01.11365



RD-16X Chuck

Features

- Can use outside clamping and inside clamping at the same time.
- Solid construction
- It has holes of big size, can let the work piece be easy pass through.
- It has fast hands, easy loading and unloading.



	D1	D2	D3	D4	H	H1	H2	L	z-d1	z-d
RD16X	365	400	425	600	170	105	40	425	6-M12	6-M12*110

	Tension	Max. Load	Tension range A	Tension range
RD16X	1200 kg	1000 kg	Ø 150-410 mm	Ø 400-620