

Positioners, heavy-duty

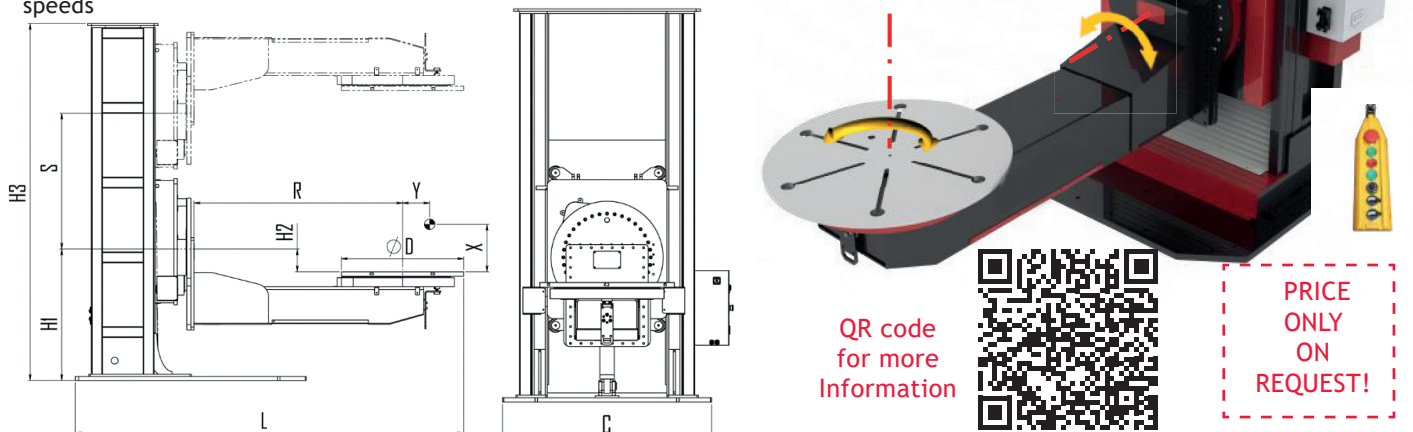
L-Positioner 3-Axis from 1,5 t to 10 t

Heavy-duty

Features

- L-Positioner 3 axis Heavy Duty L-Shape Positioner, regardless of any geometric shape within dimensions of the machine, in favour of being able to position and generating remarkable welding edges to all workpieces are qualified & ideal solutions. Ensures utmost capability of welding & likewise assembling at 360° degree of any required position .
- Designed in best suitable configuration to perform safe positioning of the workpieces having asymmetry & higher probability of overturn.
- Avoids ofcrane operations that are part handling, rotating of parts, etc.during production, Provides the opportunity of using operator's working power to use more effectively byminimizing time loss and it increases the efficiency of work.
- L-Positioner-3Axis model 3 axis Heavy Duty L-Tye positioner with robust construction & easy controlling ability, provides the opportunity of comfortable working to operator & improves the quality of welding.
- The operators with L-3Axis „L“ type positioner, at center axis of worktable workpiece can be precisely rotated over the command control at Clockwise(CW)or Counterclockwise(CCW) at specified speeds

3
Axis



Model	LH-Positioner -1,5	LH-Positioner -3	LH-Positioner-5	LH-Positioner -7,5	LH-Positioner -10
Capacity	1500 kg	3000 kg	5000 kg	7500 kg	10000 kg
Lifting Stroke	1000 mm	1100 mm	1100 mm	1100 mm	1300 mm
Working Radius	1300 mm	1600 mm	1700 mm	1850 mm	2000 mm
Offset Distance	300-150 mm	300-150 mm	450-150 mm	450-150 mm	450-150 mm
Table Diameter	850 mm	1000 mm	1150 mm	1250 mm	1350 mm
Table Torque	2260 Nm	4550 Nm	7500 Nm	12050 Nm	15000 Nm
Table Speed	0,2-1,4 rpm	0,2-1 rpm	0,15-0,78 rpm	0,1 - 0,66 rpm	0,1-0,5 rpm
Tilt Torque	3340 Nm	6900 Nm	14750 Nm	19300 Nm	24700 Nm
Tilt Speed	0,80 rpm	0,55 rpm	0,55 rpm	0,45 rpm	0,45 rpm
Lifting Speed	0,96 m/min	0,92 m/min	0,67 m/min	0,65 m/min	0,50 m/min
Max.Welding Current	700 Amp	700 Amp	1000 Amp	1000 Amp	1000 Amp
Rotating Centre Height	850 mm	1050 mm	1130 mm	1100 mm	1300 mm
Plate Rotating Centre Difference	100 mm	100 mm	230 mm	260 mm	280 mm
Total Height	2720 mm	2900 mm	2960 mm	3250 mm	3480 mm
Total Length	2750 mm	3300 mm	3350 mm	3780 mm	4200 mm
Total Width	1380 mm	1500 mm	1740 mm	1800 mm	1920 mm
Motor Power of Table	0,55 kW	0,75 kW	1,1 kW	1,5 kW	1,5 kW
Motor Power of Tilting	0,55 kW	0,75 kW	1,5 kW	1,5 kW	1,5 kWx2
Hydraulic Motor Power of Lifting	1,1 kW	1,5 kW	1,5 kW	3 kW	3 kW